

Genetron® AZ-50 (R-507)**000000009882**

Version 2

Revision Date 03/28/2012

Print Date 04/24/2014

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Genetron® AZ-50 (R-507)

MSDS Number : 000000009882

Product Use Description : Refrigerant

Company : Honeywell International, Inc.
101 Columbia Road
Morristown, NJ 07962-1057

For more information call : 800-522-8001
+1-973-455-6300
(Monday-Friday, 9:00am-5:00pm)

In case of emergency call : Medical: 1-800-498-5701 or +1-651-523-0309
: **Transportation: 1-800-424-9300 or +1-703-527-3887**
:
: (24 hours/day, 7 days/week)

SECTION 2. HAZARDS IDENTIFICATION**Emergency Overview**

Form : Liquefied gas

Color : colourless

Odor : very faint sweet

Hazard Summary : Warning! Container under pressure. This product is not flammable at ambient temperatures and atmospheric pressure. Gas reduces oxygen available for breathing. Causes asphyxiation in high concentrations. The victim will not realize that he/she is suffocating. Excessive exposure may cause central nervous system effects including drowsiness and dizziness. Excessive exposure may also cause cardiac arrhythmia. Rapid evaporation of the liquid may cause frostbite. Avoid contact with skin, eyes and clothing. At higher temperatures, (>250 C), decomposition products may include hydrofluoric acid (HF) and carbonyl halides. The ACGIH Threshold Limit Values (2007) for Hydrogen Fluoride are TLV-TWA 0.5 ppm and Ceiling Exposure Limit 2 ppm.

Potential Health Effects

Skin : Avoid skin contact with leaking liquid (danger of frostbite).
May cause frostbite.

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- Irritating to skin.
- Eyes : Causes serious eye irritation.
May cause frostbite.
- Ingestion : Unlikely route of exposure.
Effects due to ingestion may include:
Gastrointestinal discomfort
- Inhalation : Gas reduces oxygen available for breathing.
Causes asphyxiation in high concentrations. The victim will not realize that he/she is suffocating.
Excessive exposure may cause central nervous system effects including drowsiness and dizziness. Excessive exposure may also cause cardiac arrhythmia.
- Chronic Exposure : None known.

Carcinogenicity

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP, IARC, or OSHA.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature : Mixture

Chemical Name	CAS-No.	Concentration
Pentafluoroethane	354-33-6	50.00%
1,1,1-Trifluoroethane	420-46-2	50.00%

SECTION 4. FIRST AID MEASURES

- Inhalation : Move to fresh air. If breathing is irregular or stopped, administer artificial respiration. Use oxygen as required, provided a qualified operator is present. Call a physician. Do not give drugs from adrenaline-ephedrine group.
- Skin contact : After contact with skin, wash immediately with plenty of water. If there is evidence of frostbite, bathe (do not rub) with lukewarm (not hot) water. If water is not available, cover with a clean, soft cloth or similar covering. If symptoms persist, call a physician.
- Eye contact : Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. In case of frostbite water should be

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lukewarm, not hot. If symptoms persist, call a physician.

Ingestion : Unlikely route of exposure. As this product is a gas, refer to the inhalation section. Do not induce vomiting without medical advice. Call a physician immediately.

Notes to physician

Treatment : Because of the possible disturbances of cardiac rhythm, catecholamine drugs, such as epinephrine, should be used with special caution and only in situations of emergency life support. Treatment of overexposure should be directed at the control of symptoms and the clinical conditions. Treat frost-bitten areas as needed.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : The product is not flammable.
Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Specific hazards during firefighting : Contents under pressure.
This product is not flammable at ambient temperatures and atmospheric pressure.
However, this material can ignite when mixed with air under pressure and exposed to strong ignition sources.
Container may rupture on heating.
Cool closed containers exposed to fire with water spray.
Do not allow run-off from fire fighting to enter drains or water courses.
Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing.
Rapid evaporation of the liquid may cause frostbite.
In case of fire hazardous decomposition products may be produced such as:
Hydrogen halides
Hydrogen fluoride
Carbon monoxide
Carbon dioxide (CO₂)
Carbonyl halides

Special protective equipment for firefighters : In the event of fire and/or explosion do not breathe fumes.
Wear self-contained breathing apparatus and protective suit.
No unprotected exposed skin areas.

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SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions : Immediately evacuate personnel to safe areas.
Keep people away from and upwind of spill/leak.
Wear personal protective equipment. Unprotected persons must be kept away.
Remove all sources of ignition.
Avoid skin contact with leaking liquid (danger of frostbite).
Ventilate the area.
After release, disperses into the air.
Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing.
Avoid accumulation of vapours in low areas.
Unprotected personnel should not return until air has been tested and determined safe.
Ensure that the oxygen content is $\geq 19.5\%$.
- Environmental precautions : Prevent further leakage or spillage if safe to do so.
The product evaporates readily.
- Methods for cleaning up : Ventilate the area.

SECTION 7. HANDLING AND STORAGE**Handling**

- Handling : Handle with care.
Avoid inhalation of vapour or mist.
Do not get in eyes, on skin, or on clothing.
Wear personal protective equipment.
Use only in well-ventilated areas.
Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50 °C.
Follow all standard safety precautions for handling and use of compressed gas cylinders.
Use authorized cylinders only.
Protect cylinders from physical damage.
Do not puncture or drop cylinders, expose them to open flame or excessive heat.
Do not pierce or burn, even after use. Do not spray on a naked flame or any incandescent material.
Do not remove screw cap until immediately ready for use.
Always replace cap after use.
- Advice on protection against fire and explosion : The product is not flammable.
Can form a combustible mixture with air at pressures above atmospheric pressure.

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Storage

Requirements for storage areas and containers : Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50 °C. Do not pierce or burn, even after use.
 Keep containers tightly closed in a dry, cool and well-ventilated place.
 Storage rooms must be properly ventilated.
 Ensure adequate ventilation, especially in confined areas.
 Protect cylinders from physical damage.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Protective measures : Do not breathe vapour.
 Avoid contact with skin, eyes and clothing.
 Ensure that eyewash stations and safety showers are close to the workstation location.

Engineering measures : General room ventilation is adequate for storage and handling.
 Perform filling operations only at stations with exhaust ventilation facilities.

Eye protection : Wear as appropriate:
 Safety glasses with side-shields
 If splashes are likely to occur, wear:
 Goggles or face shield, giving complete protection to eyes

Hand protection : Leather gloves
 In case of contact through splashing:
 Protective gloves
 Neoprene gloves
 Polyvinyl alcohol or nitrile- butyl-rubber gloves

Skin and body protection : Avoid skin contact with leaking liquid (danger of frostbite).
 Wear cold insulating gloves/ face shield/ eye protection.

Respiratory protection : In case of insufficient ventilation, wear suitable respiratory equipment.
 Wear a positive-pressure supplied-air respirator.
 Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing.
 For rescue and maintenance work in storage tanks use self-contained breathing apparatus.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.
 Ensure adequate ventilation, especially in confined areas.
 Avoid contact with skin, eyes and clothing.

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Remove and wash contaminated clothing before re-use.
Keep working clothes separately.

Exposure Guidelines—

Components	CAS-No.	Value	Control parameters	Update	Basis
Pentafluoroethane	354-33-6	TWA : time weighted average	4,900 mg/m ³ (1,000 ppm)	2007	WEEL:US. Workplace Environmental Exposure Level (WEEL) Guides

		TWA : time weighted average	(1,000 ppm)		Honeywell:Limit established by Honeywell International Inc.
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1,1,1-Trifluoroethane	420-46-2	TWA : time weighted average	(1,000 ppm)		Honeywell:Limit established by Honeywell International Inc.
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		TWA : time weighted average	3,400 mg/m ³ (1,000 ppm)	2007	WEEL:US. Workplace Environmental Exposure Level (WEEL) Guides
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SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state : Liquefied gas

Colour : colourless

Odour : very faint sweet

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pH	:	Note: neutral
Melting point/freezing point	:	Note: not determined
Boiling point/boiling range	:	-46.7 °C
Flash point	:	Note: not applicable
Evaporation rate	:	> 1 Method: Compared to CCl ₄ .
Lower explosion limit	:	Method: ASTM E-681 Note: None
Upper explosion limit	:	Method: ASTM E-681 Note: None
Vapour pressure	:	10,611 hPa at 21.1 °C(70.0 °F) 25,289 hPa at 54.4 °C(129.9 °F)
Vapour density	:	3.43 Note: (Air = 1.0)
Density	:	1.07 g/cm ³ at 21.1 °C
Water solubility	:	1.5 g/l
Partition coefficient: n-octanol/water	:	log Pow: 1.48 Test substance: Ethane, pentafluoro- (HFC-125)
Ignition temperature	:	> 750 °C

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Decomposition temperature : > 250 °C
 Note: To avoid thermal decomposition, do not overheat.

Global warming potential : 3,850
 (GWP)

Ozone depletion potential : 0
 (ODP)

SECTION 10. STABILITY AND REACTIVITY

Conditions to avoid : Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50 °C.
 Decomposes under high temperature.
 Some risk may be expected of corrosive and toxic decomposition products.
 Can form a combustible mixture with air at pressures above atmospheric pressure.
 Do not mix with oxygen or air above atmospheric pressure.

Materials to avoid : Finely divided aluminium
 Potassium
 Calcium
 Powdered metals
 Aluminium
 Magnesium
 Zinc

Hazardous decomposition products : Halogenated compounds
 Hydrogen fluoride
 Carbonyl halides
 Carbon oxides

Thermal decomposition : >250 °C
 To avoid thermal decomposition, do not overheat.

Hazardous reactions : Hazardous polymerisation does not occur.
 Stable under normal conditions.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute inhalation toxicity
 Pentafluoroethane : > 769000 ppm
 Exposure time: 4 h
 Species: rat

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1,1,1-Trifluoroethane	:	LC50: > 540000 ppm Exposure time: 4 h Species: rat
		LC50: > 106 mg/l Exposure time: 4 h Species: rat
Sensitisation Pentafluoroethane	:	Cardiac sensitization Species: dogs Note: No-observed-effect level 75 000 ppm Lowest observable effect level 100 000 ppm
1,1,1-Trifluoroethane	:	Cardiac sensitization Species: dogs Note: 1,1,1,2-tetrafluoroethane (HFC-134a): Cardiac sensitisation threshold (dog): 80000 ppm.
Repeated dose toxicity Pentafluoroethane	:	Species: rat Application Route: Inhalation Exposure time: (4 Weeks) NOEL: 50000 ppm Subchronic toxicity
1,1,1-Trifluoroethane	:	Species: rat Application Route: Inhalation Exposure time: (90 d) NOEL: 40000 ppm Subchronic toxicity
Genotoxicity in vitro Pentafluoroethane	:	Test Method: Ames test Result: negative
1,1,1-Trifluoroethane	:	Test Method: Ames test Result: negative
	:	Cell type: Human lymphocytes Result: negative
	:	Cell type: Chinese Hamster Ovary Cells Result: negative
	:	Cell type: Human lymphocytes

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Result: negative

Genotoxicity in vivo

1,1,1-Trifluoroethane

: Species: mouse
Cell type: Bone marrow
Application Route: Inhalation
Result: negative

Teratogenicity

Pentafluoroethane

: Species: rabbit
Application Route: Inhalation exposure
NOAEL, Teratog: 50,000 ppm
NOAEL, Maternal: 50,000 ppm
Note: Did not show teratogenic effects in animal experiments.

Species: rat

Application Route: Inhalation exposure

NOAEL, Teratog: 50,000 ppm

NOAEL, Maternal: 50,000 ppm

Note: Did not show teratogenic effects in animal experiments.

1,1,1-Trifluoroethane

: Species: rat
Application Route: Inhalation exposure
NOAEL, Teratog: 40,000 ppm
NOAEL, Maternal: 40,000 ppm
Note: Did not show teratogenic effects in animal experiments.

Species: rabbit

Application Route: Inhalation exposure

NOAEL, Teratog: 40,000 ppm

NOAEL, Maternal: 40,000 ppm

Note: Did not show teratogenic effects in animal experiments.

Further information

: Acute toxicity Ethane, pentafluoro- (HFC-125): Cardiac sensitisation threshold (dog): 75000 ppm. 1,1,1-trifluoroethane (HFC-143a): Cardiac sensitisation threshold (dog): >250000 ppm. Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing. Rapid evaporation of the liquid may cause frostbite. Irritating to eyes and skin. Avoid skin contact with leaking liquid (danger of frostbite). May cause cardiac arrhythmia.

SECTION 12. ECOLOGICAL INFORMATION

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Biodegradability
Pentafluoroethane : Result: Not readily biodegradable.
Value: 5 %
Method: OECD 301 D

Further information on ecology

Additional ecological information : Accumulation in aquatic organisms is unlikely.
This product contains greenhouse gases which may contribute to global warming. Do NOT vent to the atmosphere.
To comply with provisions of the U.S. Clean Air Act, any residual must be recovered.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods : Observe all Federal, State, and Local Environmental regulations.

Note : This product is subject to U.S. Environmental Protection Agency Clean Air Act Regulations Section 608 in 40 CFR Part 82 regarding refrigerant recycling.

SECTION 14. TRANSPORT INFORMATION

DOT UN/ID No. : UN 3163
Proper shipping name : LIQUEFIED GAS, N.O.S.
(Pentafluoroethane, 1,1,1-Trifluoroethane)
Class : 2.2
Packing group :
Hazard Labels : 2.2

IATA UN/ID No. : UN 3163
Description of the goods : LIQUEFIED GAS, N.O.S.
(Pentafluoroethane, 1,1,1-Trifluoroethane)
Class : 2.2
Hazard Labels : 2.2
Packing instruction (cargo aircraft) : 200
Packing instruction (passenger aircraft) : 200

IMDG UN/ID No. : UN 3163
Description of the goods : LIQUEFIED GAS, N.O.S.
(PENTAFLUOROETHANE, 1,1,1-TRIFLUOROETHANE)
Class : 2.2

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Hazard Labels	:	2.2
EmS Number	:	F-C
Marine pollutant	:	no

SECTION 15. REGULATORY INFORMATION**Inventories**

- 1907/2006 (EU) : This mixture contains only ingredients which have been subject to a pre-registration according to Regulation (EC) No. 1907/2006 (REACH).
- US. Toxic Substances Control Act : On TSCA Inventory
- Australia. Industrial Chemical (Notification and Assessment) Act : On the inventory, or in compliance with the inventory
- Canada. Canadian Environmental Protection Act (CEPA). Domestic Substances List (DSL). (Can. Gaz. Part II, Vol. 144) : All components of this product are on the Canadian DSL list.
- Japan. Kashin-Hou Law List : On the inventory, or in compliance with the inventory
- Korea. Existing Chemicals Inventory (KECI) : On the inventory, or in compliance with the inventory
- Philippines. The Toxic Substances and Hazardous and Nuclear Waste Control Act : On the inventory, or in compliance with the inventory
- China. Inventory of Existing Chemical Substances : On the inventory, or in compliance with the inventory
- NZIOC - New Zealand : On the inventory, or in compliance with the inventory

National regulatory information

- SARA 302 Components** : SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.
- SARA 313 Components** : SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA

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Title III, Section 313.

SARA 311/312 Hazards : Acute Health Hazard
Sudden Release of Pressure Hazard

California Prop. 65 : This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

WHMIS Classification : A: Compressed Gas
This product has been classified according to the hazard criteria of the CPR and the MSDS contains all of the information required by the CPR.

Global warming potential : 3,850

Ozone depletion potential (ODP) : 0

SECTION 16. OTHER INFORMATION

	HMIS III	NFPA
Health hazard	: 1	2
Flammability	: 1	1
Physical Hazard	: 0	
Instability	:	0

Hazard rating and rating systems (e.g. HMIS® III, NFPA): This information is intended solely for the use of individuals trained in the particular system.

Further information

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific

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material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. Final determination of suitability of any material is the sole responsibility of the user. This information should not constitute a guarantee for any specific product properties.

Changes since the last version are highlighted in the margin. This version replaces all previous versions.

Previous Issue Date: 10/04/2010

Prepared by: Honeywell Performance Materials and Technologies Product Stewardship Group